INCORP. BUR. AIR. CHANGE #43 - MODEL PBY-5A

LET	ALTERATION	DATE	BY
A	ADDED STENCILING NOTE		
B	CHGD DIM. 7¼ TO 6¾		
C	ADDED AN526-DD1032-7(16)AC 364-D1032(16), AN960-D10(16) & BUILT (15) CHGD WT FROM 28B5188		
D	ASSIGNED -6 TO BUILT FABRIC COVERED, SPONGE RUBBER IN WHICH		
E	-6 (UKCAR SPONGE FABRIC COVERED) WAS B.M. BUILT - FABRIC COVERED RUBBER. WEIGHT CHG.		
F	Q5105-D10-12 (16) WAS Q7102 A10 (16) REMOVED AN510-D10-12 (16) ADDED "DIMPLE CSK ⅜ DIA X100°" WT. CHG NEG.		
G	IN B.M. FOR -6 REMOVED "UKCAR SPONGE, FABRIC COVERED" & ADDED "NOTED" TO MAT. BLOCK ON FACE AT -6 ADDED NOTE: "SYNTHETIC SPONGE - - - CALIF." NO WT. CHG.		
H	TO REQ PER AIRPL. BLK ADDED LIMITATIONS: FOR PBY-5A (NA 28B5186) #1 TO MCR 872-A1; FOR PBY-5A (NA 28B5810) "M.C.R. 872-A-14 ON" NO WT CHG.	9-2-43	

28B5185-7

28B5185-9

STENCIL BLACK ½ INCH LETTERS AS SHOWN

TOP

Ⓒ 9¾

6¼ Ⓒ

28B5185-6

28B5185-9

28B5184-10

28B5184-7

28B5184-11

AN526 DD1032-7
AN960 D10
AC365 D1032

28B5184-8

AN23-10A
AN960 D10
AC364 1032

A

-6 (TO BE CEMENTED TO COVER) Ⓖ
SYNTHETIC SPONGE OR EQUIV. FABRIC COVERED MAY BE PURCHASED FROM KIRKHILL RUBBER CO. LOS ANGELES, CALIF.

28B5183

28B5184-8

28B5182

28B5185-6

A

28B5188

Ⓒ AN526DD1032-7
AC364D1032
AN960-D10
BOLT THRU OVERHANGING FABRIC TAB-GIRTS

28B5184-12

10 3/32

28B5184-6

AN315-D6R

28B5184-12

8⅛ Ⓒ

Ⓕ DIMPLE CSK ⅜ DIA X100°
Q5105-D10-12
AC365 D1032

8 2/16

28B5184-9

LOCK

28B5181

(OPEN)

28B5185-10

28B1179-5

(CLOSED)

Ⓒ 6¼

Ⓐ

STENCIL BLACK ½ INCH LETTERS AS SHOWN

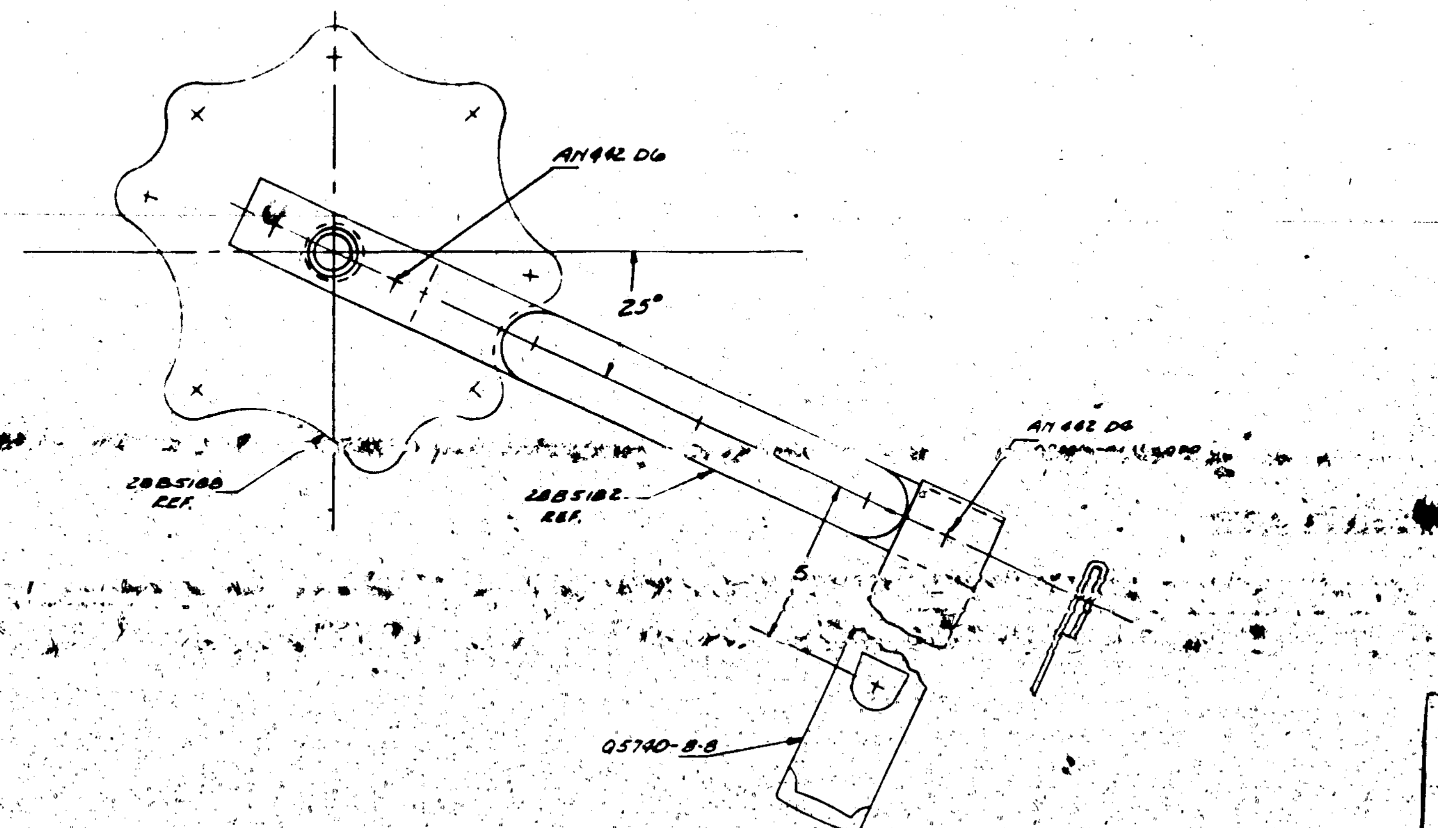
28B5185-10

28B1179-4 (TOP & BOTTOM)

28B5185-8

6¾ Ⓑ

AN225-8
AC365-832
Q7006-AL11-030



RUBBER CEMENT 28B1179-4 & 28B1179-5 TO 28B5181

FINISH - GP. GREEN PRIME

AN4DD14A
AC365 D428
AN960-D416

Q7010-M17-.064
Q812M-8-24

Q7010-M17-.064

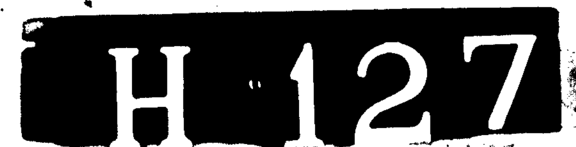
AN960-D416

SECTION A-A

M.C.R. 872A-14 ON

#1 TO M.C.R. 872-A-1

25 ON



ASSY DASH NO.	MODEL	NEXT ASSY	REQ
	PBY-5A	28B5810	1
	PBY-5B	28B5186	1
	28-5AMN	28B5186	1
	28-5AMC	28B5186	1
	PBY-5A	28B5186	1
	28-5MN	28B5186	1
	28-5ME	28B5186	1
	28-5MC	28B5186	1
	28-5MA	28B5186	1
	PBY-5	28B5186	1

REQUIREMENTS PER AIRPLANE

REPLACES — 4.0 CALC WT.

REPLACED BY — ACT WT.

LIMITS ON DIMENSIONS UNLESS OTHERWISE SPECIFIED: ± .010 ± 1/32 — SCALE 12" = 1'-0"

STAMP PART NUMBER WHERE SHOWN

PART No	STOCK	MATERIAL	SPEC.	REQ. -0	REQ. -2	REQ. -3	REQ. -4
AN442D6							
AN442D4							
Q5740-8-8				1			
Q812M-8-24				1			
Q7006-AL11-030				4			
Q7010-M17-.064				2			
AC365D428				1			
AN960-D416				2			
Q5105-D10-12				16			
AN960 D10				16			
AC365 D1032				24			
AN23-10A				8			
AN526DD1032-7				8			
AN4DD14A				1			
AC364 1032				8			
AC365 832				2			
AN225-8				2			
AN315 D6R				8			
28B5188				1			
28B5185-10				2			
-9				2			
-8				1			
-7				1			
28B5185-6				2			
28B5184-12				2			
-11				1			
-10				1			
-9				1			
-8				2			
-7				1			
28B5184-6				8			
28B5183				1			
28B5182				1			
28B5181				1			
28B1179-5				2			
28B1179-4				2			
28B5180-6		NOTED		2			

PARTS LIST FOR ASSY.

A.C. — NAVY — HEAT TREAT — FINISH: TOUCH UP GP

DRAFT / CHECK / STRUCT / MAT / APPD / ENG: 9-1-40

NAME COVER ASSEM - HULL BOMBER'S WINDOW

OPP. HAND —

DWG. J 28B5180

CONSOLIDATED AIRCRAFT CORP. SAN DIEGO, CALIF.